



INSTRUCTION MANUAL

FLYWHEEL BOLT KIT FOR 5.9L DODGE CUMMINS DIESEL

PART NUMBER FW102 | 1989-2004

1. Before installing any components, please check for any product damage, and report to us accordingly.
2. Use the provided assembly lubricant to lubricate under the head of each bolt. This will reduce friction and allow for accurate torque readings.
3. Finally, place the flywheel onto the crankshaft, tightening the bolts by hand. Proceed to torque the bolts to **120 ft-lbs** using a cross pattern for even distribution of pressure.



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NEED HELP?

For technical support, please email:
tech@xotic-performance.com



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