

**XOTIC**<sup>®</sup>  
PERFORMANCE



# INSTRUCTION MANUAL

## FLEXPLATE BOLT KIT FOR FORD POWER STROKE 6.0L & 6.4L

PART NUMBER FP101

1. When installing the flexplate bolt kit, use the supplied washers and ensure they are installed with the chamfered side facing the underside of the bolt head.
2. Use the provided assembly lubricant to lubricate under the head of each bolt. This will reduce friction and allow for accurate torque readings.
3. Finally, place the flexplate onto the crankshaft, tightening the bolts by hand. Proceed to torque the bolts to **70 ft-lbs** using an alternating cross pattern for even distribution of pressure.



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### NEED HELP?

For technical support, please email:  
[tech@xotic-performance.com](mailto:tech@xotic-performance.com)



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