



INSTRUCTION MANUAL

FLEXPLATE BOLT KIT FOR 5.9L DODGE CUMMINS DIESEL

PART NUMBER FP100 | 1989-2004

1. When installing the flexplate bolt kit, do not use washers and ensure the flexplate has an adequate chamfer around the bolt holes to clear the bolt head radius.
2. Use the provided assembly lubricant to lubricate under the head of each bolt. This will reduce friction and allow for accurate torque readings.
3. Finally, place the flexplate onto the crankshaft, tightening the bolts by hand. Proceed to torque the bolts to **125 ft-lbs** using an alternating cross pattern for even distribution of pressure.



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NEED HELP?

For technical support, please email:
tech@xotic-performance.com



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