

INSTRUCTION MANUAL

EXHAUST MANIFOLD STUD KIT FOR 5.9L & 6.7L CUMMINS

PART NUMBER EM101 | 1998.5-2018

GET TO ACTION!

Upgrade your Cummins exhaust manifold hardware with a complete fastener solution engineered for durability, proper fitment, and long-lasting performance. This kit replaces worn factory bolts and provides the correct hardware needed when installing aftermarket manifolds.

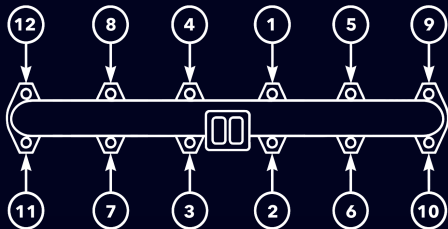
For 2003–2007 5.9L models, the factory heat shield must be removed.

This will not fit 1994–1998 5.9L models with OEM manifolds.

Before securing the manifold, install new gaskets to ensure a proper seal.

Install the manifold studs by hand until snug. Do not apply torque.

Tighten manifold studs using the torque sequence below to **38 ft-lbs.**



KIT INCLUDES

-  **12 X** MANIFOLD STUDS
-  **12 X** HEAT SHIELD WASHERS
-  **1 X** FASTENER ASSEMBLY LUBRICANT
-  **1 X** SOCKET
-  **12 X** NUTS
-  **1 X** ALLEN WRENCH



NEED HELP?

For technical support, please email:
tech@xotic-performance.com



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