

INSTRUCTION MANUAL

EXHAUST MANIFOLD BOLT KIT FOR 5.9L & 6.7L CUMMINS

PART NUMBER EM100 | 1998.5-2018

GET TO ACTION!

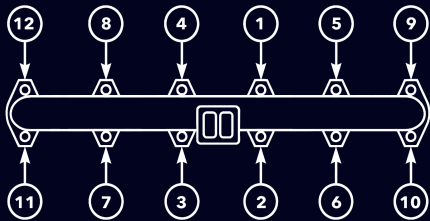
Upgrade your Cummins exhaust manifold hardware with a complete bolt and spacer solution engineered for durability, proper fitment, and long-lasting performance. This kit replaces worn factory bolts and provides the correct hardware needed when aftermarket manifolds.

For 2003–2007 5.9L models, the factory heat shield must be removed.







This will not fit 1994–1998 5.9L models with OEM manifolds.

Before securing the manifold, install new gaskets to ensure a proper seal.

Tighten manifold bolts using the torque sequence below to **32 ft.-lbs.**



KIT INCLUDES

-  **12 X** MANIFOLD BOLTS
-  **2 X** HEAT SHIELD WASHERS
-  **12 X** SPACERS
-  **1 X** FASTENER ASSEMBLY LUBRICANT
-  **1 X** SOCKET
-  **2 X** HEAT SHIELD SCREWS



NEED HELP?

For technical support, please email:
tech@xotic-performance.com



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