



INSTRUCTION MANUAL

FORD SMALL BLOCK 289-460 EXCLUDING 351C HARMONIC BALANCER BOLT KIT

PART NUMBER CP237

Clean all parts thoroughly, including bolt threads and the end of the crankshaft, to remove all dirt and foreign oils. Spread the assembly lubricant included in the package on the threads, underneath the bolt head, and the face of the washer that makes contact with the balancer bolt.

Then, install the bolt hand-tight, and tighten the bolts to **120 ft-lbs.**



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NEED HELP?

For technical support, please email:
info@xotic-performance.com



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