



INSTRUCTION MANUAL

CHEVROLET SMALL BLOCK GEN III/IV LS FLYWHEEL BOLT KIT

PART NUMBER CP113

1. Before installing any components, please check for any product damage, and report to us accordingly.
2. Apply Permatex Medium Strength Threadlocker BLUE to the threads of each flywheel bolt to prevent them from loosening due to vibration.
3. Use the provided assembly lubricant to lubricate under the head of each bolt. This will reduce friction and allow for accurate torque readings.
4. Finally, place the flywheel onto the crankshaft, tightening the bolts by hand. Proceed to torque the bolts to **85 ft-lbs** using a cross pattern for even distribution of pressure.



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NEED HELP?

For technical support, please email:
info@xotic-performance.com



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